

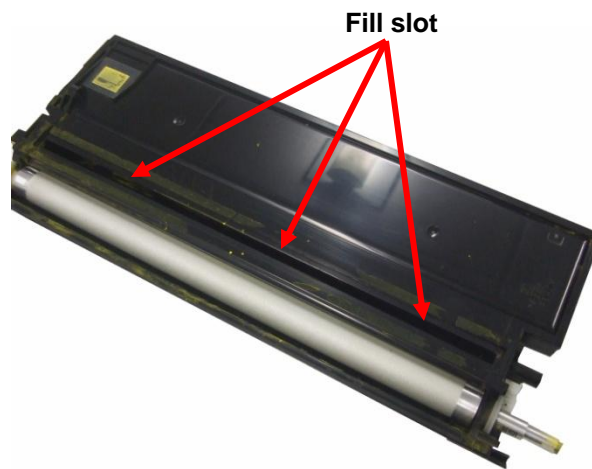
Filling the Dell 3110 cartridge

There are two sizes of this cartridge; standard yield and high yield. A high yield cartridge could be used to make a standard yield cartridge.

Both sizes of cartridge require filling with **one bottle of mixed developer + toner and one bottle of toner**. The bottle of developer/toner mix is the same for both sizes of cartridge.

Filling of developer/toner mix:

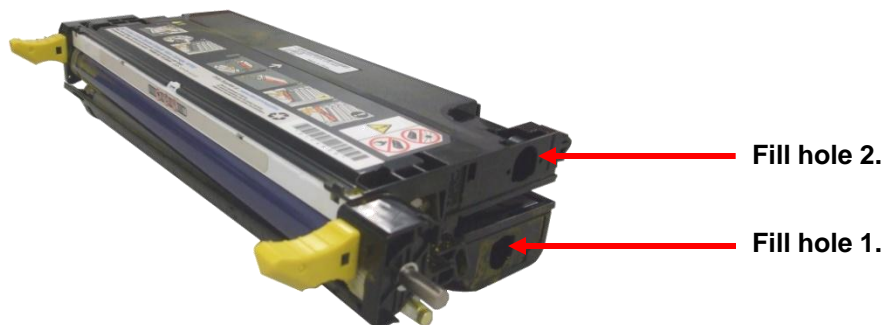
To fill the cartridge with developer/toner mix, the two cartridge sections must be split in two. The development section of the cartridge has a slot in the top. The original seal must be removed (*replacement seal article # 50032*), the OEM developer/toner cleaned out and then the fresh bottle of mixture (*articles # 20618 (black), 20619 (cyan), 20620 (magenta) and 206121 (yellow)*) can be installed through the open slot.



Toner filling:

To fill a standard yield cartridge the entire bottle of toner (*articles # 20611 (black), 20612 (cyan), 20613 (magenta) and 20614 (yellow)*) must be poured in to fill hole 1.

To fill a high yield cartridge, 100g maximum to be poured in to fill hole 1. The remaining toner must be poured in to fill hole 2.



Also available from DELACAMP for the remanufacturing of the DELL 3110 cartridge:

Chips: 983095 (black), 983096 (cyan), 983097 (magenta), 983098 (yellow)

OPC: 147016

Drum Cover: 60207

Seals: 50032 (Developer Section), 50031 (Toner section fill holes)